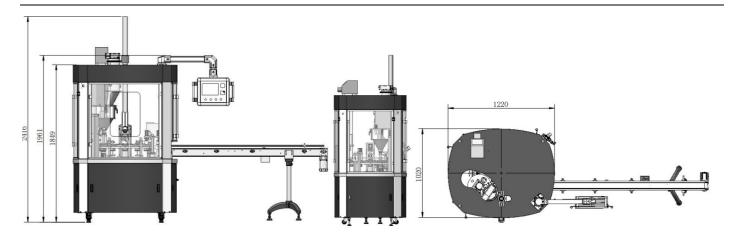
Machine Details

Vacuum coffee Control panel feeder

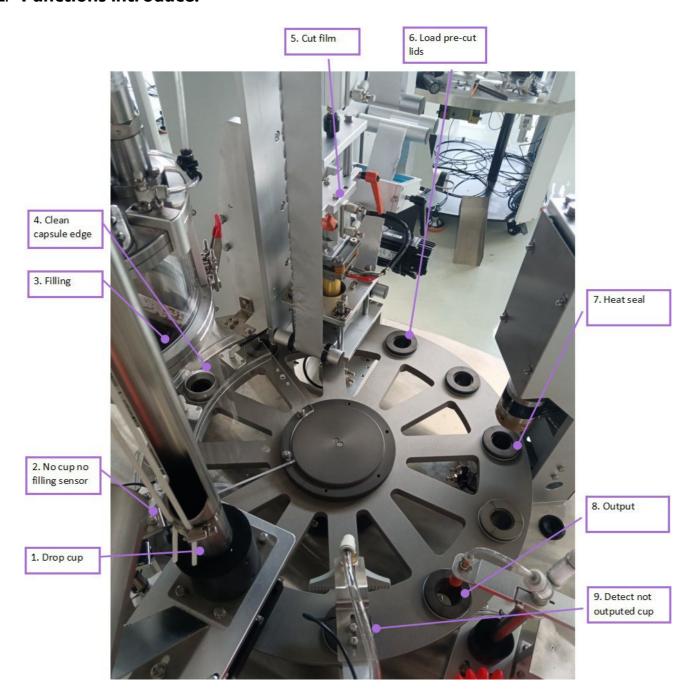


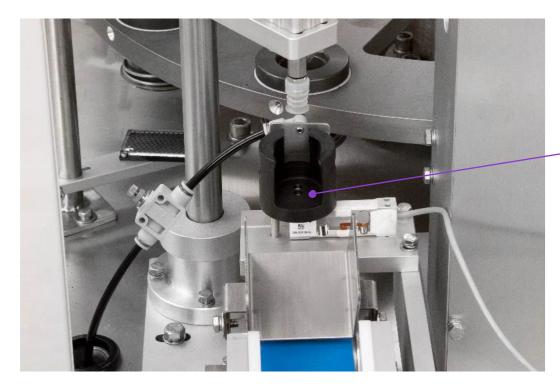
Name	Container diameter	Filling weight	Number of lanes	Cycles Per minute	Output containers/min
Nespresso Lavazza Blue	37mm 47mm	5-20 grams	1	40-50	40-50

Voltage	Operating power	Nitrogen	Compressed air	Dimensions
I X 220V /50HZ	Approx. 2.0KW	5 Nm3/h Nitrogen generator	7.5 Kw/10HP/1.08Nm3/min Air compressor 700L/min(consumption)	L 1250 * W1200 * H 2200 mm Weight:800KGS



2. Functions introduce:





Inline weight checker (Optional) (reject capsules that fail in weight)

3. machine functions:

- I) Empty capsules vertical feeding
- 2) No capsules no filling sensor
- 3) Servo motor drive auger filling system (with vacuum coffee loader)
- 4) Clean the capsules edge and tamp
- 5) Cut film
- 6) Pick and place pre cut lids
- 7) No lids No Sealing sensor
- 8) Heat seal
- 9) Output
- 10) Detect not outputed capsule
- 11) Nitrogen flushing area from filling to sealing stations
- * Can change molds to switch production mode between Nespresso and Lavazza blue

More features:

- 1: Capsules drop and feeding function: here can storage for more than 300 capsules
- 2: Filling: The servo motor controlled the filling to guarantee the high accurate filling
- 3: Nitrogen flushing protective area: to flush the nitrogen gas into capsules and better protect the capsules
- 4: Filling hopper: all is made by stainless steel 304 material. The hopper can load 3-5 kilos coffee. And the glass is made by food grade organic glass
- 5: clean capsules edge and tamp the powder: after filling, the station will clean the capsules edge and tamp the coffee

No capsules No fill and seal sensor: to detect the capsules, if no capsules, then this station will not fill and seal, and if detect three times, the machine will stop automatically. Liquid doser (optional function,)

Filling volume	0-8 ml	
Pump head	YZ15	
Pipe no	19#	
RPM	>500	
Filling time	<1.2 s	
Filling Accuracy	<±1%	



Control Panel

